



# CERTIFICATE



**TÜV SÜD Czech s.r.o. – CERTIFICATION BODY**  
Which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute  
according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization

**BHC Jílové s.r.o.**  
**Kamenný Přívoz 291**  
**CZ - 252 82 Kamenný Přívoz**  
**Company Registration No.: 27211746**

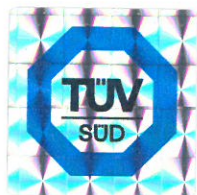
**Place of Manufacture:**  
**Kamenný Přívoz 291, CZ - 252 82 Kamenný Přívoz**

is certified to perform D - design, P - production  
under classification level **CL 1** according to **EN 15085-2:2020+A1:2023**.

Number of the Audit Report: **18.159.135.15085**  
Certification validity: from **06.08.2025** until **05.08.2028**  
Certificate number: **18.159.048**  
Certification scheme: **NKV-CS-001**  
- in accordance with TÜV SÜD Czech certification system s.r.o.

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 3 pages.

Prague, issued on 06.08.2025



On behalf of certification body  
Pavla Nerandžičová



1. Field of application: exhaust systems including pipes

2. Range of certification:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1	t = 3,0 – 24,0 mm D ≥ 109,5 mm	BW
		t ≥ 5,0 mm	FW
		t <sub>1</sub> = 3,0 – 40,0 mm t <sub>2</sub> ≥ 5,0 mm	FW
	1.1 + 8.1	t <sub>1</sub> ≥ 5,0 mm t <sub>2</sub> = 5,0 – 32,0 mm	FW
	1.2	t = 3,0 – 30,0 mm D ≥ 54,0 mm	BW
		t ≥ 5,0 mm	FW
	5.1	t = 3,0 – 24,0 mm	BW
		t ≥ 5,0 mm	FW
	8.1	t = 3,0 – 16,0 mm	BW
		t = 3,0 – 24,0 mm D ≥ 50,0 mm	BW
		t ≥ 5,0 mm	FW
	8.1 + 5.1	t <sub>1</sub> ≥ 3,0 – 24,0 mm t <sub>2</sub> = 5,0 mm	FW
	8.2	t = 3,0 – 24,0 mm	BW
		t ≥ 5,0 mm	FW
141	1.1	t = 3,0 – 12,6 mm D ≥ 38,0 mm	BW
	1.1 + 8.1	t = 1,05 – 5,8 mm D ≥ 7,5 mm	BW
		t <sub>1</sub> ≥ 5,0 mm t <sub>2</sub> = 1,4 – 4,0 mm	FW
	8.1	t = 1,05 – 1,95 mm D ≥ 6,0 mm	BW
		t = 2,1 – 12,0 mm D ≥ 25,0 mm	BW
		t <sub>1</sub> = 0,56 – 1,6 mm t <sub>2</sub> = 5,0 – 12,0 mm	FW
	8.2	t <sub>1</sub> = 10,0 – 40,0 mm t <sub>2</sub> = 1,05 – 3,0 mm	FW
142	1.1 + 8.1	t <sub>1</sub> = 1,3 – 5,4 mm t <sub>2</sub> = 0,4 – 1,6 mm D <sub>1</sub> ≥ 25,0 mm	BW
	1.2 + 8.1	t <sub>1</sub> = 3,0 – 7,0 mm t <sub>2</sub> = 0,2 – 0,8 mm D <sub>1</sub> ≥ 29,5 mm	BW, automat



	8.1	$t = 0,35 - 1,0 \text{ mm}$	BW
		$t_1 = 3,0 - 4,6 \text{ mm}$ $t_2 = 0,1 - 0,4 \text{ mm}$ $D_1 \geq 12,5 \text{ mm}$	BW
		$t_1 = 0,56 - 3,0 \text{ mm}$ $t_2 = 1,99 - 20,0 \text{ mm}$	FW
		$t_1 = 3,0 - 20,0 \text{ mm}$ $t_2 = 0,4 - 1,2 \text{ mm}$ $D \geq 20 \text{ mm}$	FW
		$t = 0,28 - 0,52 \text{ mm}$ $D \geq 105,0 \text{ mm}$	BW, automat
		$t = 0,7 - 3,0 \text{ mm}$ $D \geq 105,0 \text{ mm}$	BW, automat
	8.2	$t = 0,5 - 2,0 \text{ mm}$	BW
145	1.1	$t = 1,3 - 5,2 \text{ mm}$ $D \geq 10,6 \text{ mm}$	BW
	1.1 + 8.1	$t_1 = 2,1 - 6,0 \text{ mm}$ $t_2 = 1,8 - 5,2 \text{ mm}$ $D_1 \geq 19,0 \text{ mm}$	FW
	1.2 + 8.1	$t_1 = 15,0 - 60,0 \text{ mm}$ $t_2 = 3,0 - 14,2 \text{ mm}$ $D_1 \geq 30,15 \text{ mm}$	BW
		$t_1 \geq 5,0 \text{ mm}$ $t_2 = 3,0 - 12,0 \text{ mm}$	FW
		$t_1 = 3,0 - 32,0 \text{ mm}$ $t_2 = 1,4 - 4,0 \text{ mm}$ $D_1 \geq 44,5 \text{ mm}$	FW
	5.1 + 8.1	$t_1 = 3,0 - 6,0 \text{ mm}$ $t_2 = 2,0 - 5,8 \text{ mm}$	FW
	8.1	$t = 3,0 - 10,0 \text{ mm}$ $D \geq 19,0 \text{ mm}$	BW
		$t = 0,75 - 3,0 \text{ mm}$ $D \geq 9,0 \text{ mm}$	BW
		$t_1 = 2,1 - 58,0 \text{ mm}$ $t_2 = 1,1 - 4,5 \text{ mm}$ $D_1 \geq 25,0 \text{ mm}$	FW
		$t_1 = 3,0 - 13,0 \text{ mm}$ $D_1 \geq 19,0 \text{ mm}$ $t_2 = 1,26 - 3,6 \text{ mm}$ $D_2 \geq 20,8 \text{ mm}$	FW
	8.1 + 45	$t_1 \geq 3,0 \text{ mm}$ $t_2 = 1,26 - 6,8 \text{ mm}$	FW
	8.2	$t_1 = 3,0 - 20,0 \text{ mm}$ $t_2 = 1,4 - 4,0 \text{ mm}$ $D_1 \geq 82,0 \text{ mm}$	FW
	43	$t_1 = 3,0 - 6,5 \text{ mm}$ $t_2 = 0,2 - 0,8 \text{ mm}$ $D_1 \geq 19,0 \text{ mm}$	BW
		$t = 3,0 - 10,0 \text{ mm}$ $D \geq 17,0 \text{ mm}$	FW





**3. Welding coordinators:**

Work functions – level according to EN 15085-2+A1, art. 5.3.1	First name, surname / date of birth	Qualification level
Responsible welding coordinator – A	Ing. Petr Ženíšek / 24.09.1968	6.2.2
1 <sup>st</sup> Deputy of RWC – B	Lukáš Froněk / 01.08.1997	6.2.3
Other deputies – B	--	--
Other deputies – C	--	--

**Remarks / Extensions:**

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- Changes of supervision staff or welding process shall be announced to the TÜV SÜD Czech immediately. This circumstance can cause the dependence of the next certificate continuance on additional conformity assessment.
- TÜV SÜD Czech shall supervise the proper functioning of the Quality System at the manufacturer within one year deadline on the basis of a concluded contract about the controlling activity.
- The certificate can be renewed on demand.
- The certificate shall only be reproduced complete including all annexes.
- The right to use TÜV SÜD Czech certification mark was established to the certificate.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to the certification body TÜV SÜD Czech.
- Not specified items (advertising, use of certification mark and certificates) are governed by the General Terms and Conditions for the Certification of Processes and Services, as amended on [www.tuvsud.com/cz](http://www.tuvsud.com/cz).

